

What is claimed is:

1. A filing tool for hardened-skin care, comprising a plurality of filing parts formed on a metal plate, wherein  
5 the filing parts each include a first nickel-plated layer, a second nickel-plated layer, and stone powders fixed between the first nickel-plated layer and the second nickel-plated layer.

10 2. A method of manufacturing a filing tool for hardened-skin care comprising a plurality of filing parts formed on a metal plate, the method comprising:

first step of setting a patterned photosensitive dry film on the metal plate;

15 second step of exposing the metal plate set with the dry film to light;

third step of removing a non-exposed portion of the dry film to form a masking pattern;

20 fourth step of plating nickel on the metal plate formed with the masking pattern to form a first nickel-plated layer, followed by uniformly applying stone powders on the first nickel-plated layer;

fifth step of further plating nickel on the stone powders to form a second nickel-plated layer; and

25 sixth step of fixing the stone powders between the

first nickel-plated layer and the second nickel-plated layer, followed by removing the masking pattern.

3. The method as defined in claim 2, further  
5 comprising ultrasonicated the metal plate formed with the masking pattern to remove impurities, followed by acid-cleaning the metal plate to remove an oxidation film of the metal plate and then activating a surface of the metal plate, between the third step and the fourth step.

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4. The method as defined in claim 2, further comprising acid-cleaning the metal plate, and then activating a surface of the metal plate, followed by a nickel-plating process, after the sixth step.